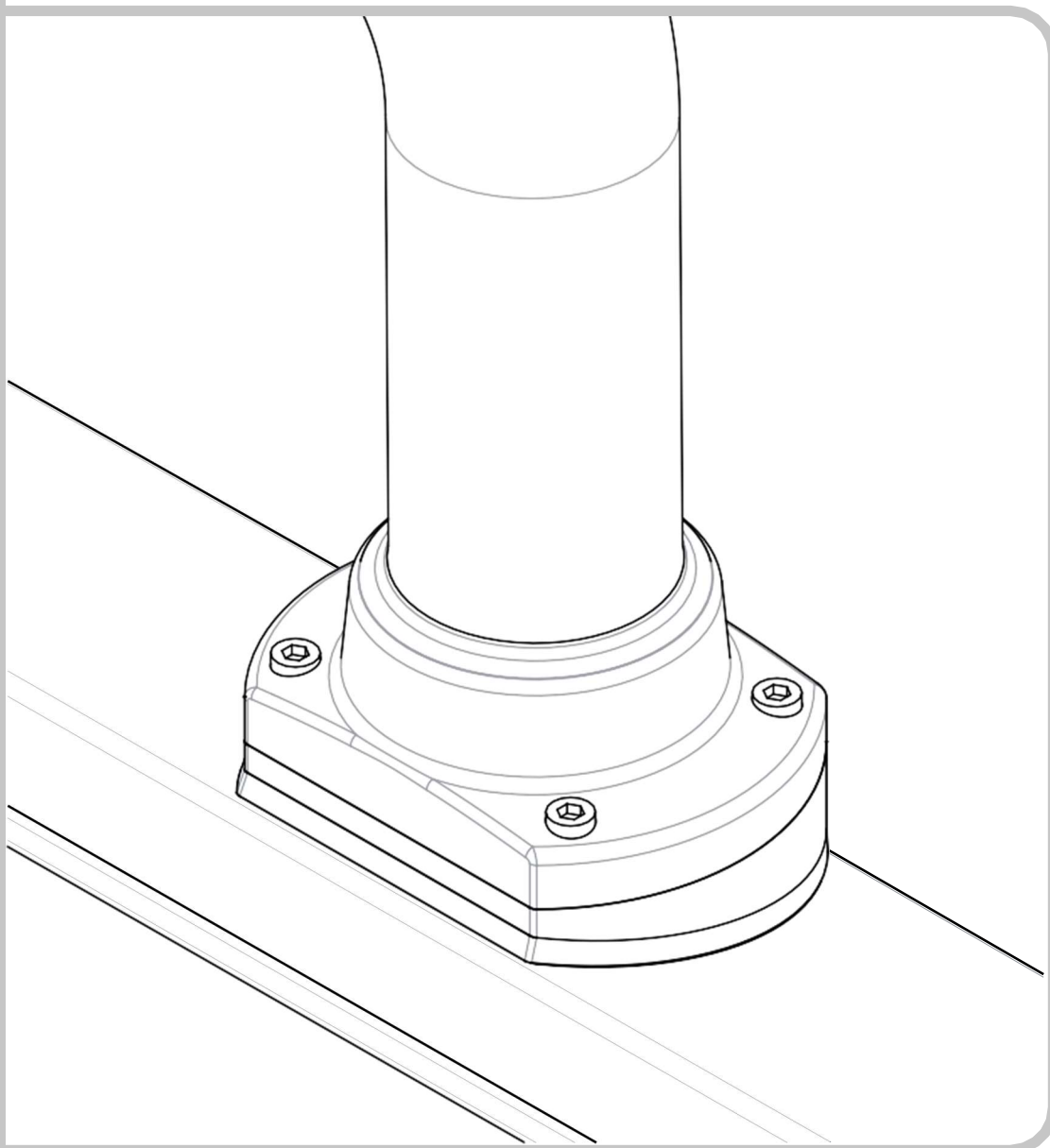


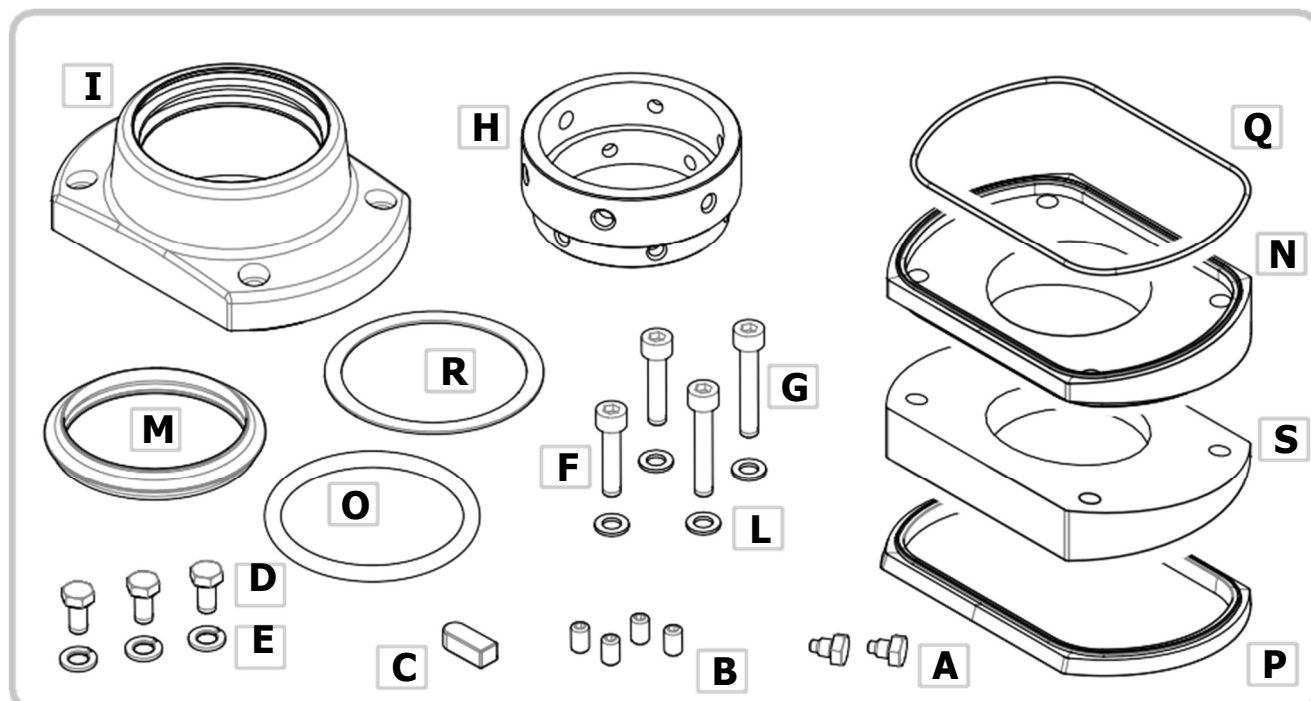


# ilinox



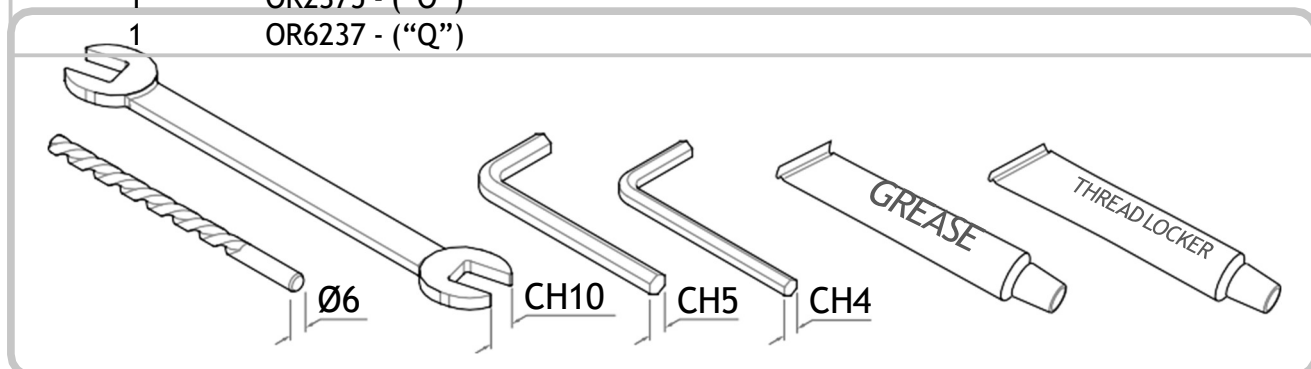
## **GKSEHB** ISTRUZIONI DI MONTAGGIO ASSEMBLY INSTRUCTIONS

REV.01 - 15/05/2024



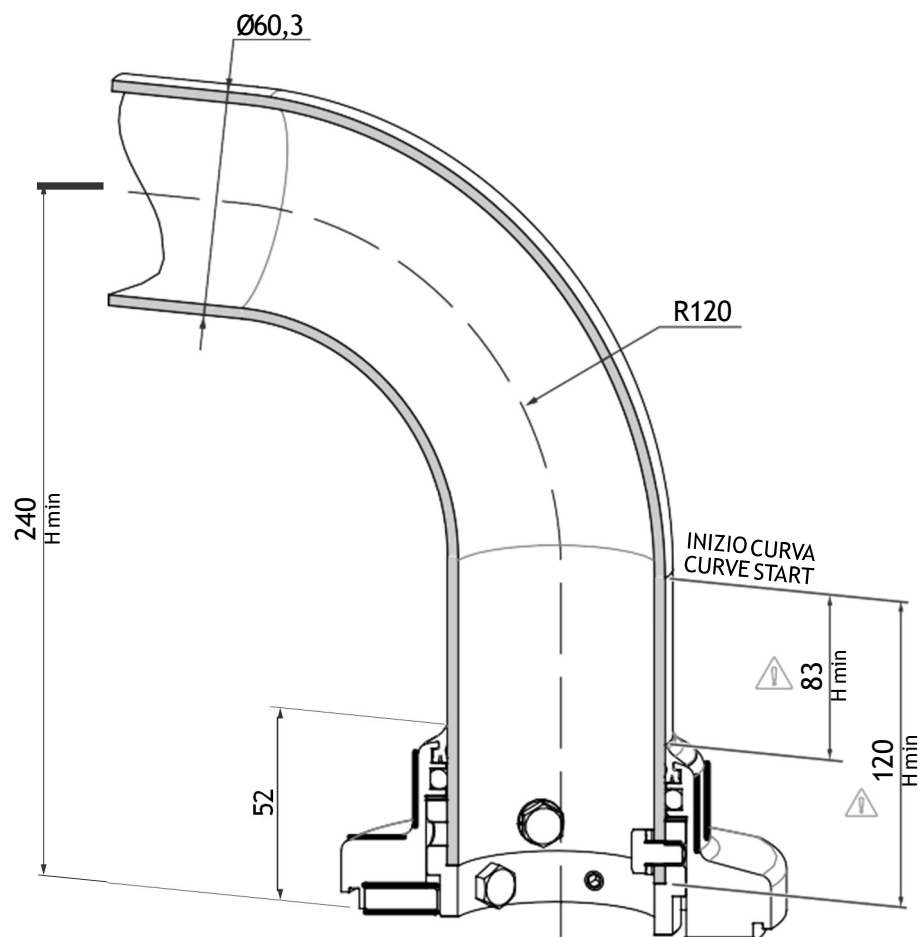
**KIT DI MONTAGGIO**  
**ASSEMBLY KIT**

Q.TÀ QUANTI TY	CODICE ILINOX ILINOX CODE	NORMATI VA RULES
2	VB-GKSA - ("A")	ISO 7380 SHAPE A M6x8 A2
4	VGSTEI0610I - ("B")	ISO 4026 M6x10 A2
1	CHP080720 - ("C")	EX ISO 773 C 8x7 L.20
3	VTE0610I - ("D")	ISO 7380 SHAPE A M6x10 A2
3	RS0611I - ("E")	DIN 127 B UNI 1751 B M6 D=11 A2
2	VTCEI0640I - ("F")	ISO 4762 M6x40 A2
2	VTCEI0645I - ("G")	ISO 4762 M6x45 A2
4	GR-GKSEB - ("L")	
1	OR2375 - ("O")	
1	OR6237 - ("Q")	

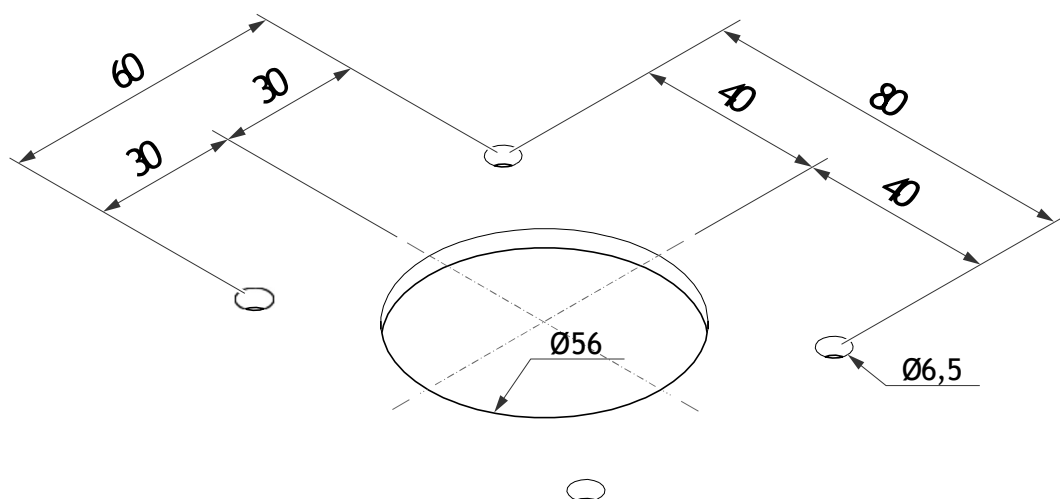


**STRUMENTI**  
**TOOLS**

**TAGLIO DEL TUBO**  
**TUBE CUTTING**

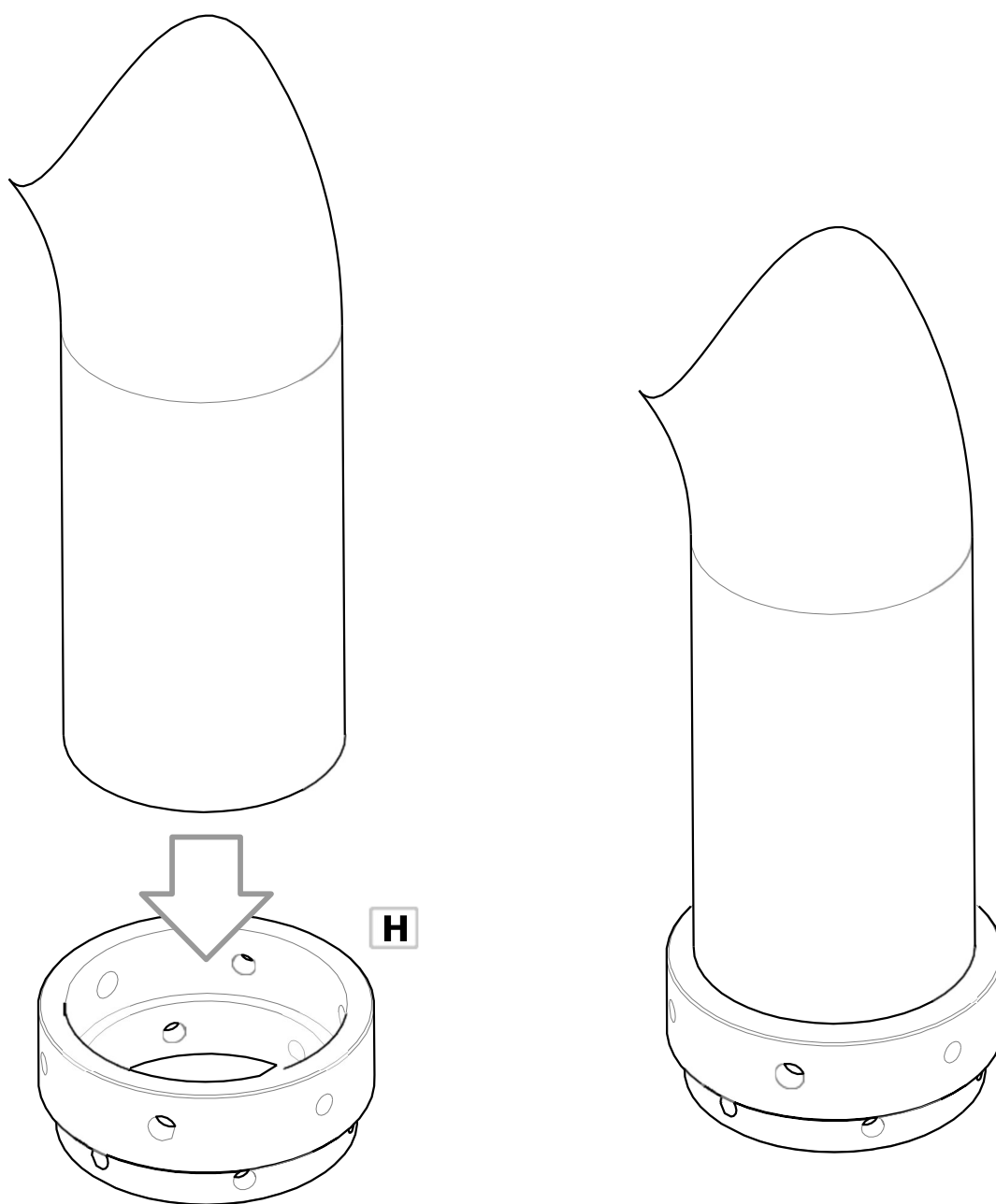


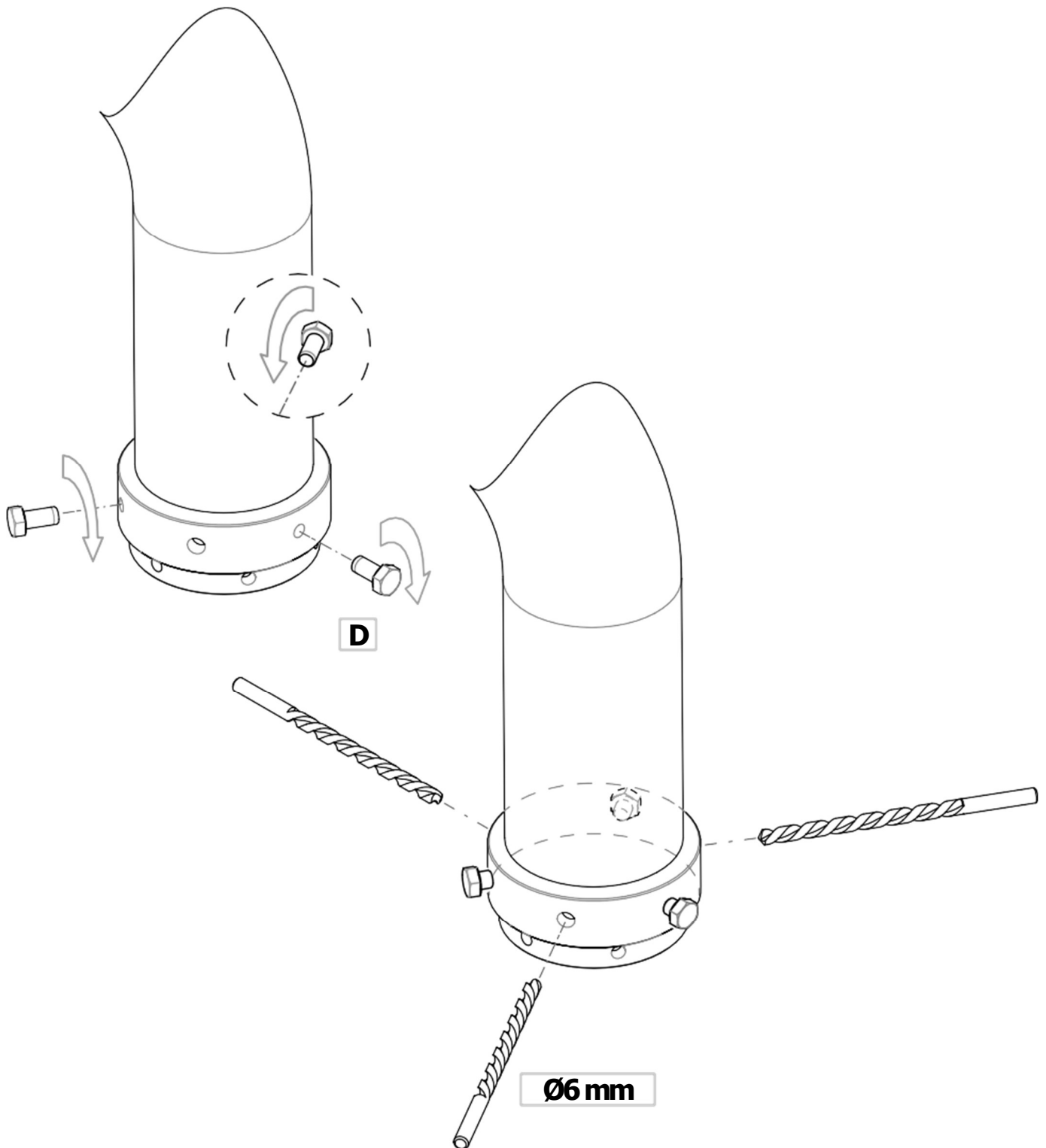
**DIMA DI FORATURA**  
**DRILLING FORM**

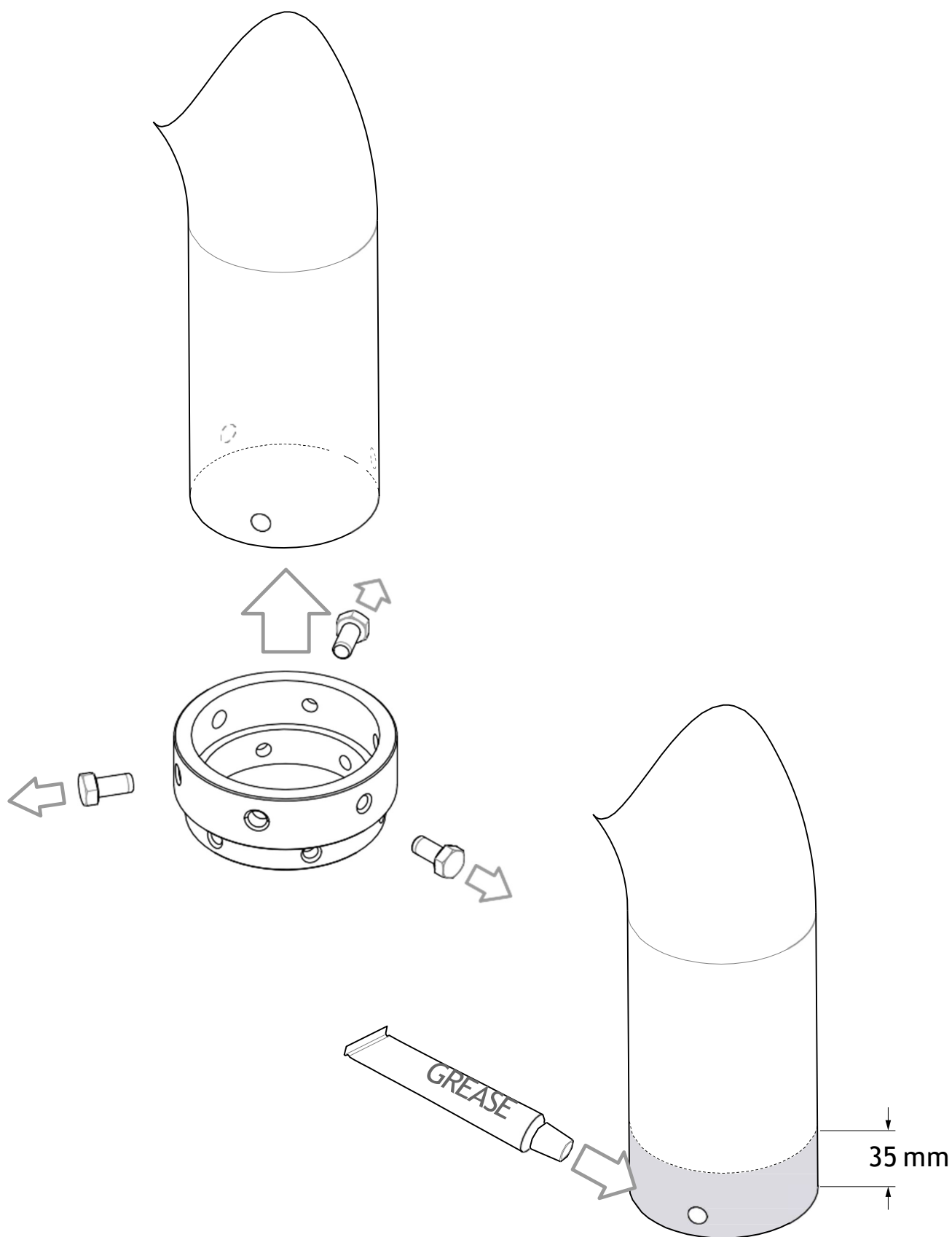


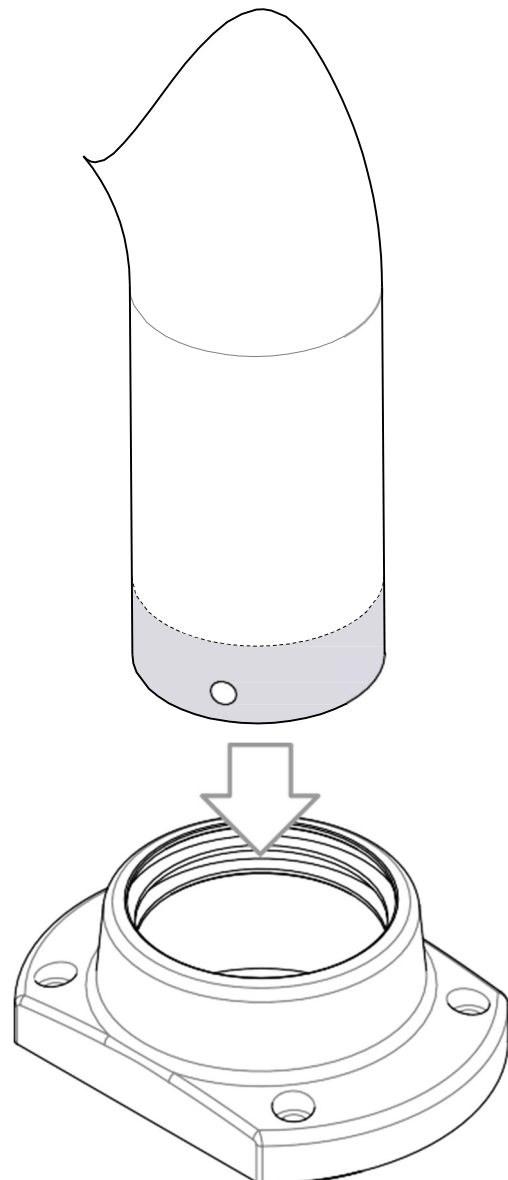
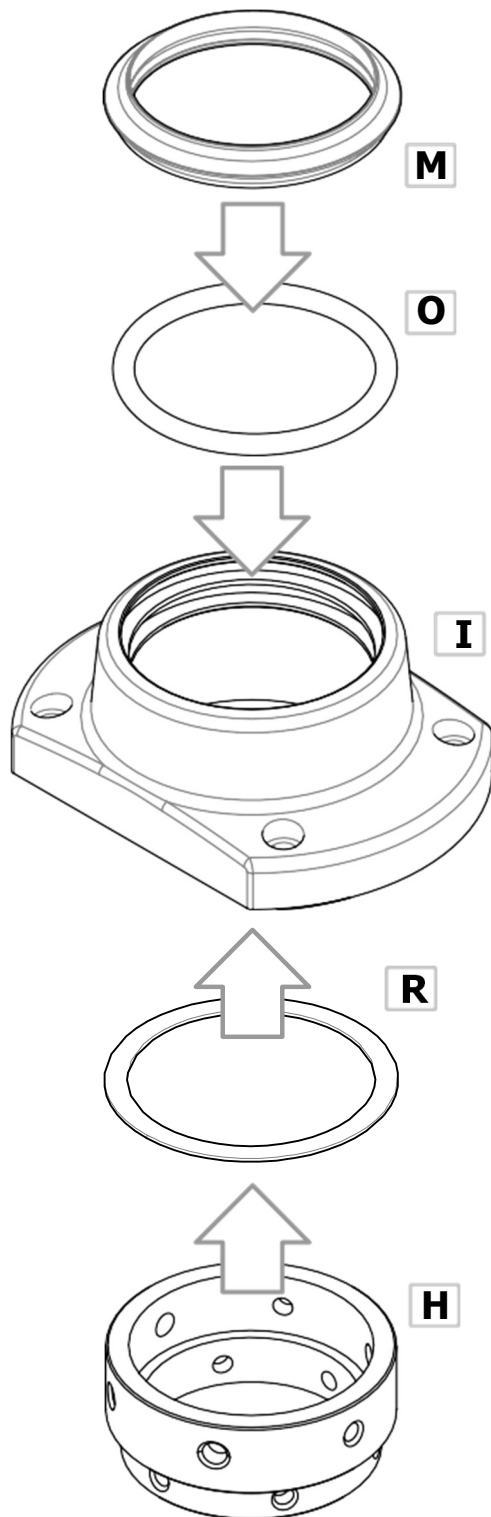
**MONTAGGIO**  
**ASSEMBLY**

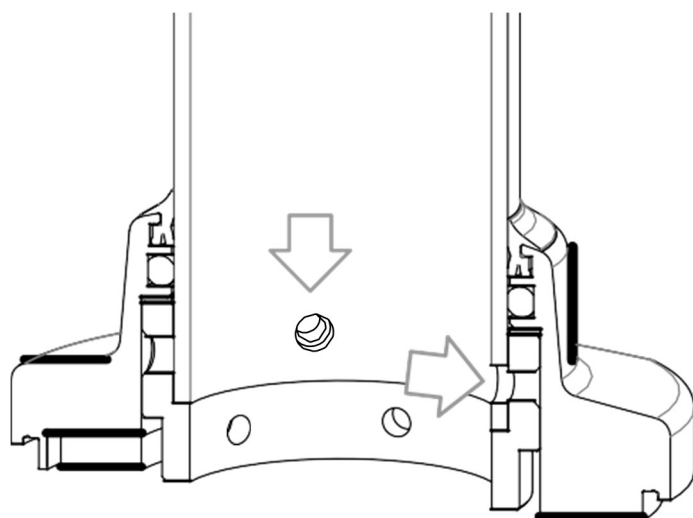
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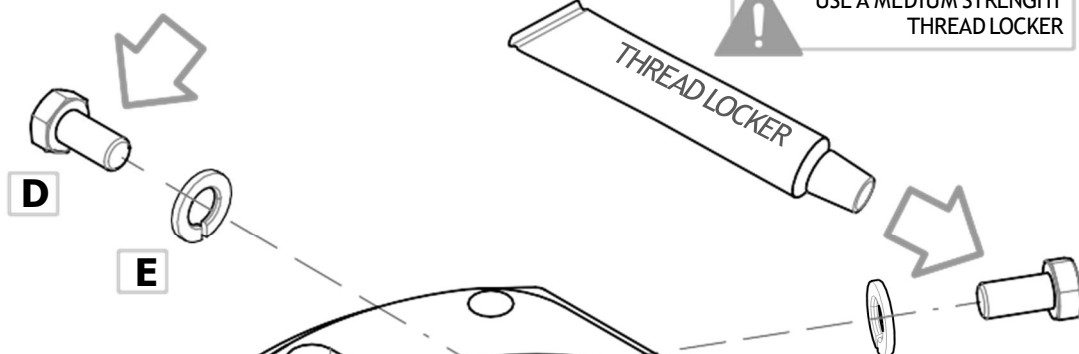




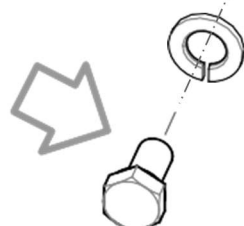




UTILIZZARE UN FRENAFILETTI  
A MEDIA TENUTA  
USE A MEDIUM STRENGTH  
THREAD LOCKER

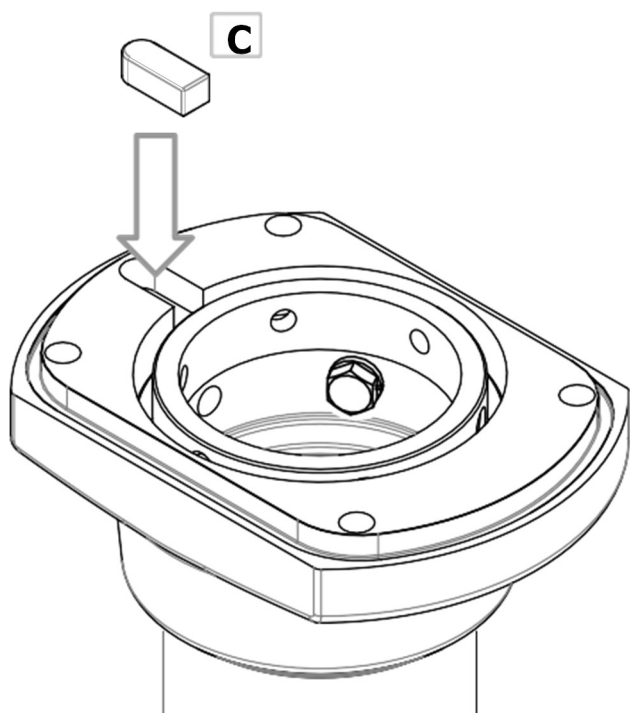


COPPIA DI SERRAGGIO  
TIGHTENING TORQUE  
10,5 Nm



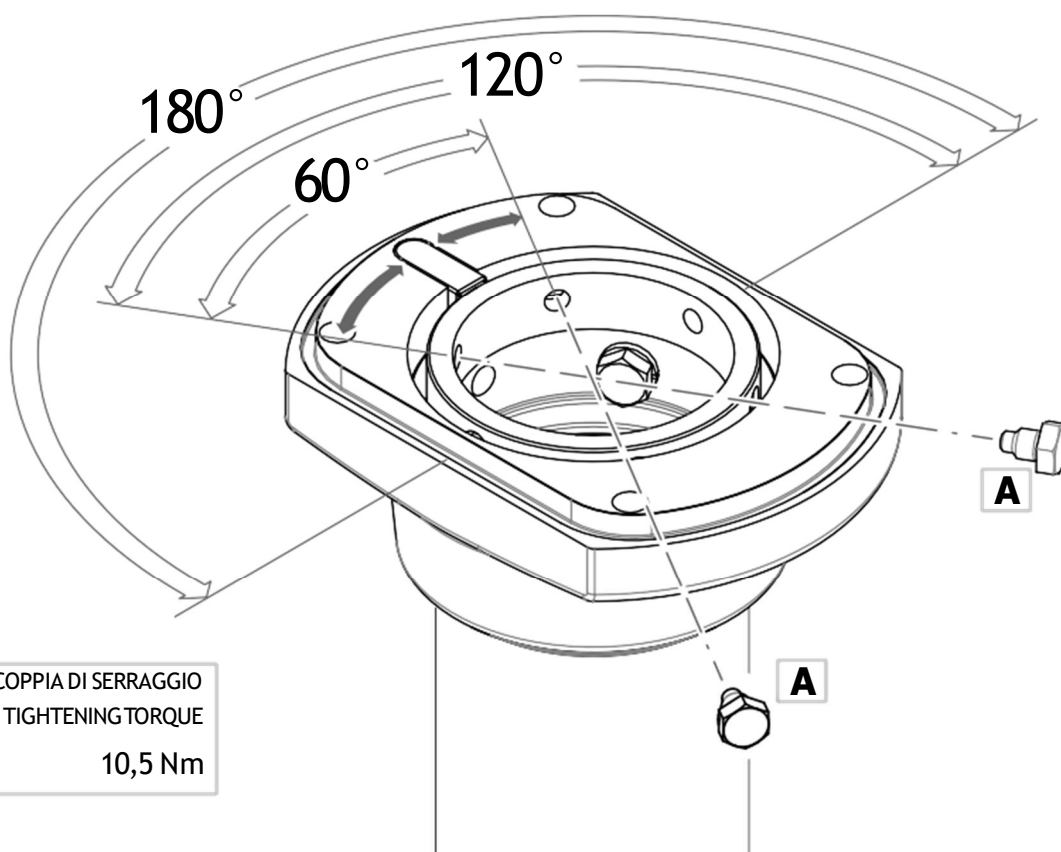


CON ROTAZIONE  
WITH ROTATION



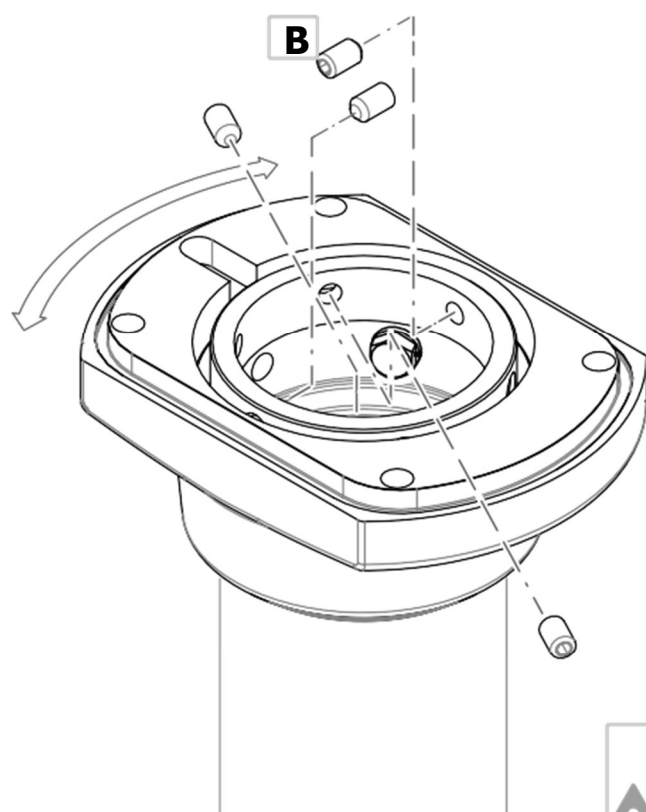
ANGOLI DI ROTAZIONE  
ROTATION ANGLES

60°  
120°  
180°  
240°  
300°

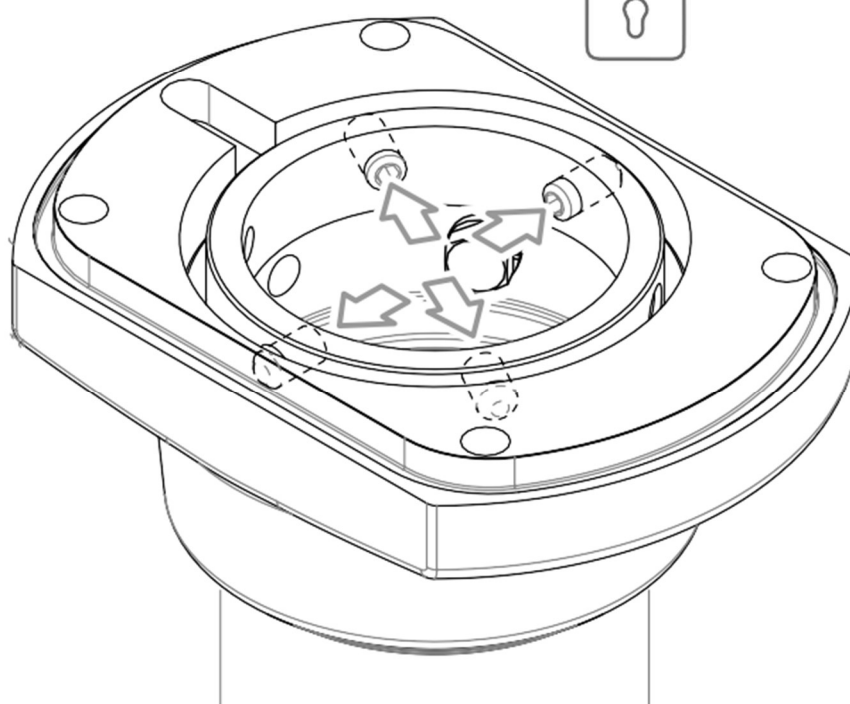


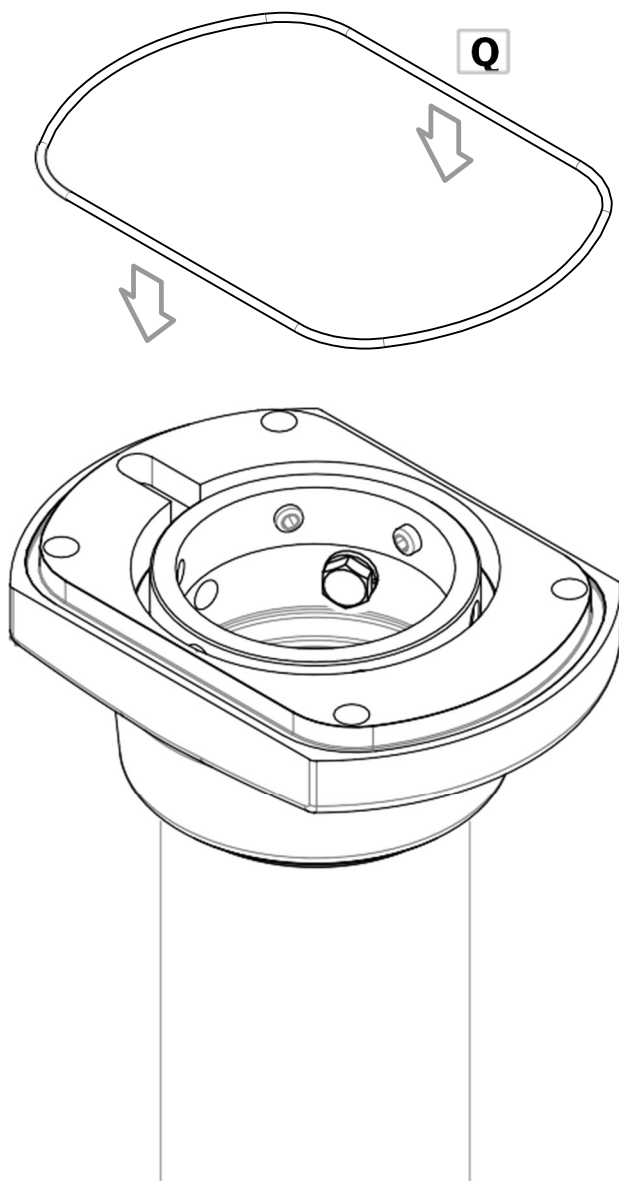
COPPIA DI SERRAGGIO  
TIGHTENING TORQUE  
10,5 Nm

SENZA ROTAZIONE  
WITHOUT ROTATION



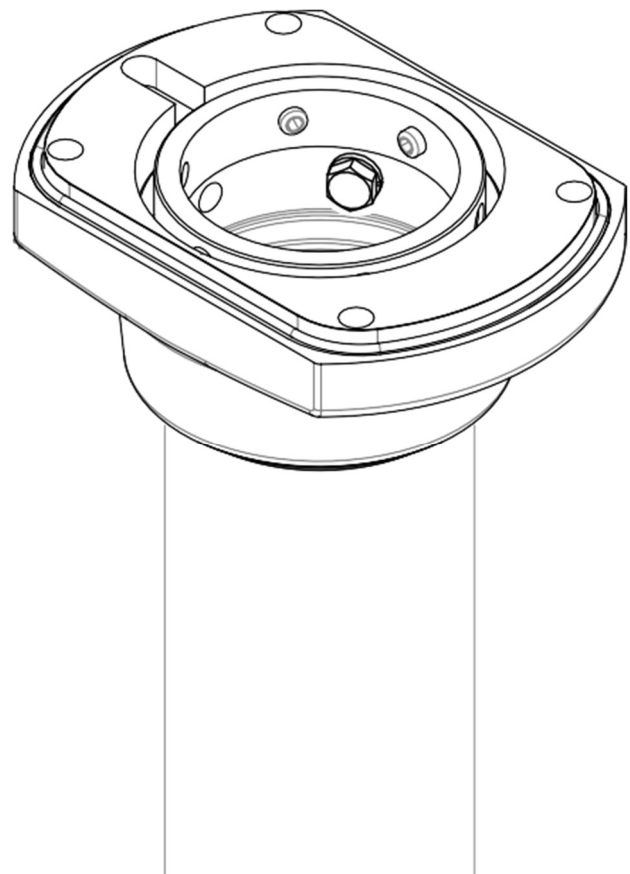
! COPPIA DI SERRAGGIO  
TIGHTENING TORQUE  
10,5 Nm

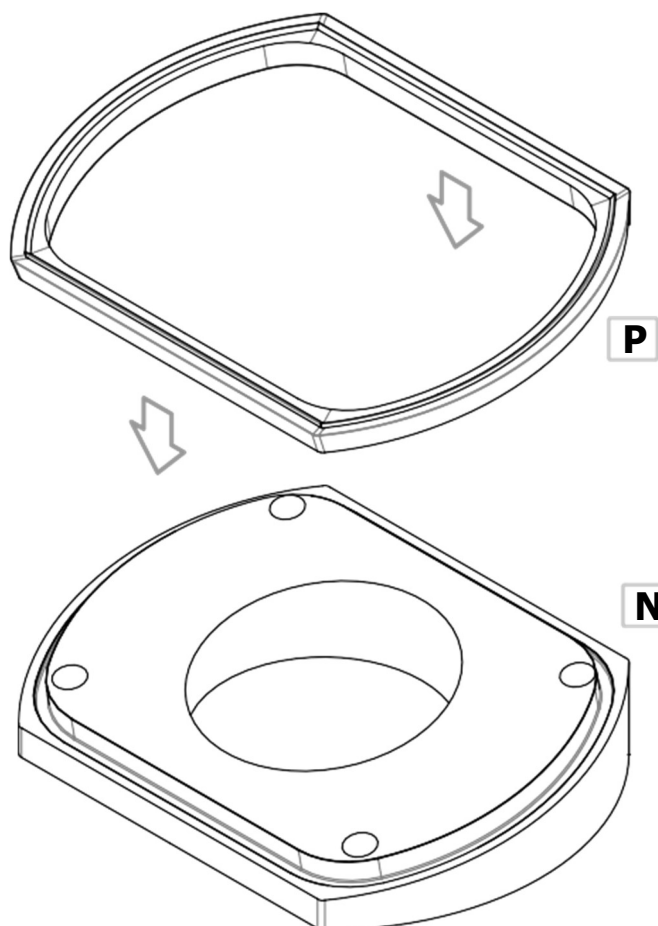




NB: INSERIRE LA GUARNIZIONE  
FACENDOLA INCASTRARE  
PERFETTAMENTE NELLA SUA  
SEDE

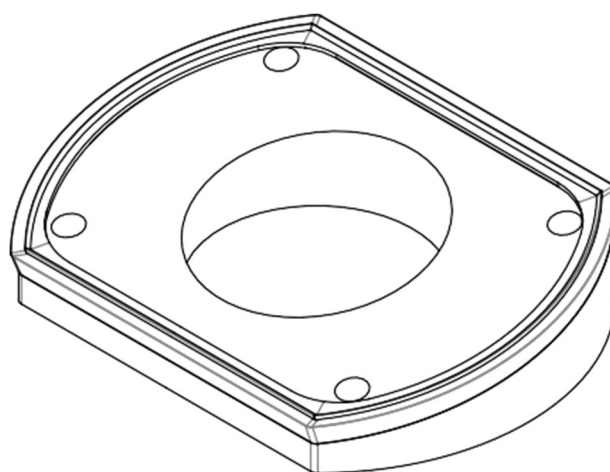
MAKE SURE THAT THE GASKET  
IS PERFECTLY FITTED IN  
ITS SEAT





NB: INSERIRE LA GUARNIZIONE  
FACENDOLA INCASTRARE  
PERFETTAMENTE NELLA SUA  
SEDE

MAKE SURE THAT THE GASKET  
IS PERFECTLY FITTED IN  
ITS SEAT



**MONTAGGIO FINALE**  
**FINAL ASSEMBLY**

